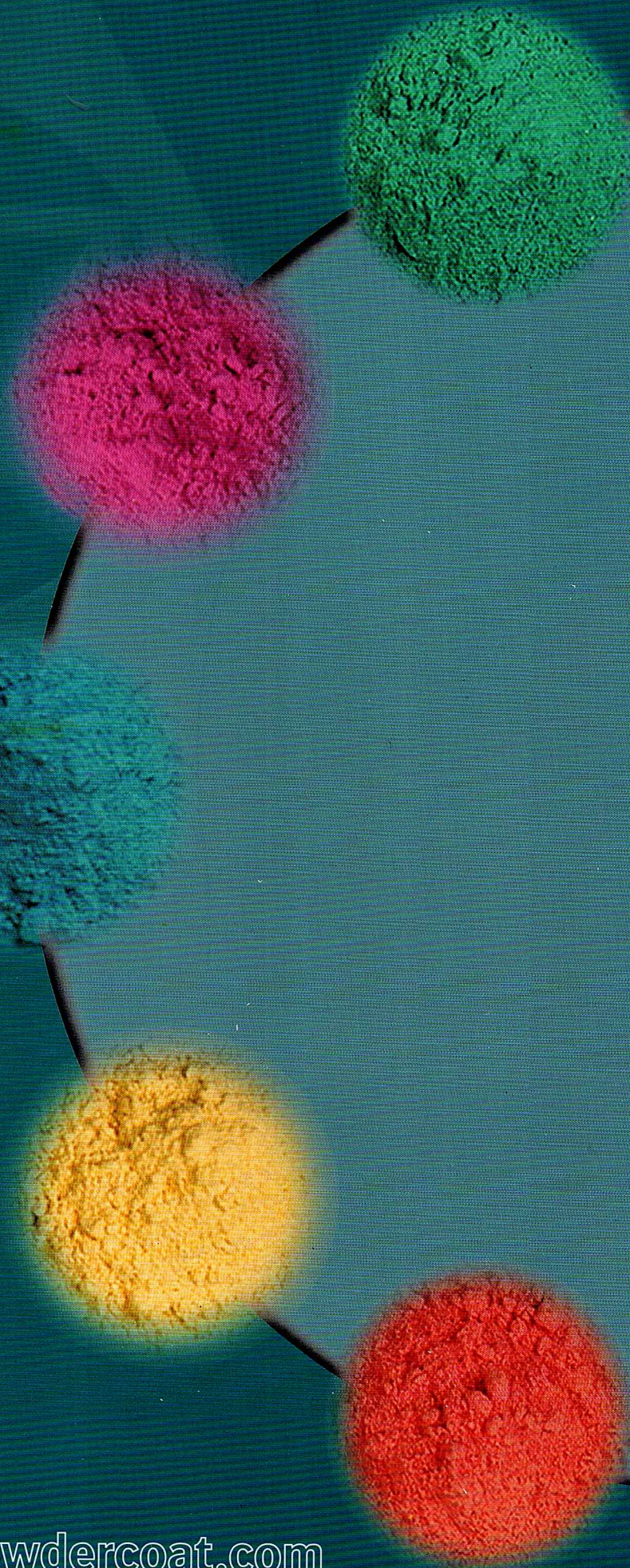


VIJAY COAT

POWDER COATINGS

(RAL AND IS-5 COLOURS)



vijay-powdercoat.com

VIJAY COAT

RAL COLOURS

					
RAL 1000	RAL 1027	RAL 3002	RAL 4010	RAL 5017	RAL 6021
					
RAL 1001	RAL 1028	RAL 3003	RAL 5002	RAL 5018	RAL 6026
					
RAL 1002	RAL 1033	RAL 3005	RAL 5005	RAL 5019	RAL 6027
					
RAL 1003	RAL 2000	RAL 3007	RAL 5007	RAL 5021	RAL 6029
					
RAL 1004	RAL 2002	RAL 3011	RAL 5009	RAL 6000	RAL 6034
					
RAL 1013	RAL 2003	RAL 3020	RAL 5010	RAL 6002	RAL 7001
					
RAL 1014	RAL 2004	RAL 3031	RAL 5011	RAL 6003	RAL 7002
					
RAL 1015	RAL 2009	RAL 4004	RAL 5012	RAL 6010	RAL 7004
					
RAL 1016	RAL 2011	RAL 4005	RAL 5013	RAL 6011	RAL 7005
					
RAL 1018	RAL 3000	RAL 4006	RAL 5014	RAL 6018	RAL 7006
					
RAL 1023	RAL 3001	RAL 4009	RAL 5015	RAL 6019	RAL 7008

Also available RAL : 1011, 1012, 1019, 1026, 2013, 3032, 4003, 7048, 9006, 9007

POWDER COATINGS



RAL COLOURS

IS-5 COLOURS



RAL 7009



RAL 7031



RAL 7043



RAL 8024



IS-102 TURQ. BLUE



IS-499 SERV. BROWN



RAL 7010



RAL 7032



RAL 7044



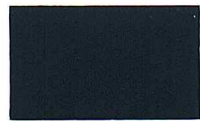
RAL 8025



IS-105 OXFORD BLUE



IS-536 FIRE RED



RAL 7011



RAL 7033



RAL 7045



RAL 8028



IS-108 AIRC. BLUE



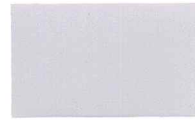
IS-537 SIGNAL RED



RAL 7012



RAL 7034



RAL 7047



RAL 9001



IS-174 ORIENT. BLUE



IS-538 P.O. RED



RAL 7013



RAL 7035



RAL 8001



RAL 9002



IS-275 OPAL. GREEN



IS-557 LIGHT ORANGE



RAL 7015



RAL 7036



RAL 8007



RAL 9003



IS-299 BUS GREEN



IS-592 INTL. ORANGE



RAL 7016



RAL 7037



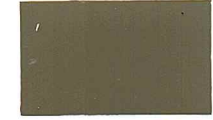
RAL 8008



RAL 9005



IS-309 CAN. YELLOW



IS-629 QUAKER GREY



RAL 7021



RAL 7038



RAL 8012



RAL 9010



IS-359 MIDDLE BUFF



IS-631 LIGHT GREY



RAL 7022



RAL 7039



RAL 8014



RAL 9011



IS-413 NUT BROWN



IS-671 MID. GRAPHITE



RAL 7024



RAL 7040



RAL 8017



RAL 9016



IS-451 CHOCOLATE



IS-697 LT. ADM. GREY



RAL 7030



RAL 7042



RAL 8019



IS-489 LEAF BROWN



This Card represent our standard shades but slight variation may occur. Minimum Order Quantity : 300 kgs Per Shade.



VIJAY COAT

POWDER COATINGS

(RAL AND IS-5 COLOURS)



TYPES OF FINISHES MANUFACTURED BY VIJAY COAT

1. GLOSSY
2. SEMI GLOSSY
3. MATT
4. DEAD MATT
5. TEXTURE
6. STRUCTURE
7. LEATHERATE
8. METALLIC
9. SPECIALITY FINISHES LIKE :
 - (a) SILVER
 - (b) COPPER
 - (c) GOLD
10. ANTIQUE FINISH
11. CLEAR VARNISH GLOSSY
12. CLEAR VARNISH MATT
13. HAMMER TONE
14. GLITTER
15. WRINKLE
16. SULIMATION POWDER FOR WOOD FINISH
17. PEARL FINISH
18. COLOURED TRANSPARENT
19. CROCODILE FINISH

TWO COAT SYSTEM

FOR C 4 CLASS
Two coat system mainly are:
a. Epoxy Zn/Chrome/
Phosphate Primer Coat
b. P.P./PU Top Coat

THREE COAT SYSTEM

FOR C 5 I AND C 5 M CLASS
Two coat system mainly are;
a. Epoxy Zn/Chrome/
Phosphate Primer Coat
b. Epoxy Barrier Coat
c. P.P./PU Top Coat

TECHNICAL POWDERS MANUFACTURED BY VIJAY COAT

1. FAST CURE 180 °C 5 MINUTES
 2. LOWER TEMPERATURE CURE
160 °C 10 MINUTES (LOW BAKE)
 3. THIN FILM POWDERS 30 TO 40µ
 4. HOT WATER RESISTANT POWDERS
 5. HEAT RESISTANT POWDERS FOR
(250 °C RESISTANCE 8 HRS.)
 - AUTOMOBILE SILENCERS
 - GENERATOR SILENCER
 6. FLAME RETARDANT POWDERS
UL 94 V-0 ASTM D 635-91
 7. POWDER FOR IN CONTACT WITH
FOOD STUFF
 - (FOOD GRADE) 21 CFR 175-300 US-FDA)
 8. ELECTRICAL INSULATION GRADE
IS:10026 (Pt.2) 1999
 9. LEAD FREE AND RHOS COMPLAINT POWDERS
 10. ANTI GRAFFITI
 11. ANTI MICRO BAIL, ANTIFUNGAL POWDER FOR
 - (a) HOSPITAL FURNITURE,
 - (b) MEDICAL DEVICES,
 - (c) WATER TREATMENT PLANT,
 - (d) PHARMACEUTICAL LABS,
 - (e) CHILDCARE FACILITIES,
 - (f) FOOD SERVICE AND PACKAGING AREA
- NAME OF TEST PROTOCOL: JIS Z 2801:2010

FUSION BONDED EPOXY COATING (FBE)

- a. For Acidic Environment
- b. If heat Resistance is required
- c. Electric Installation
- d. Pipe Coatings
- e. Rebar Coatings

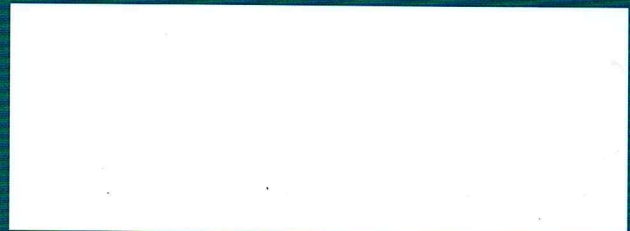
CURING SCHEDULE: OBJECT TEMPERATURE

- (1) EPOXY POLYESTER GLOSSY/SEMI GLOSSY
180°C 10 MINUTES
- (2) PURE EPOXY MATT FINISH 200°C 10 MINUTES
- (3) PURE POLYESTER 200°C 10 MINUTES

STORAGE STABILITY : 6 MONTHS AT NOT MORE THAN 25°C

PACKING : 15Kg. Carton

Authorised Distributor



VIJAY ENTERPRISES PVT. LTD.

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Email : vijaycoat@gmail.com / marketing@vijay-powdercoat.com
www.vijay-powdercoat.com



DISLAMATION : Since "VIJAY COAT" has no control over the working conditions and application procedure adopted in your factory. We do not claim that the result obtained at your works, would be same as described in the Shade Card. Users are advised to establish for themselves that the product or process described in this Shade Card are satisfactory for their use. Our liability for the quality of the powder is to the tune of 5kgs of powder only. No other liability would be accepted by us for any damage, injury or loss resulting from the use of the information, given in this Shade Card.